



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893507

Job Sheet 179990



PUR-WLO

Part No: RB6893507

Job Qty: 12 ea

Part Name: Seal Install Power Turbine Pusher



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RB6893507 Rev 0 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		7/16/18	0.00	0.00	Purchasing		<i>[Signature]</i> AUG 02 2018
110	Packaging	12 pcs		7/16/18	0.00	0.00	Packaging2		<i>[Signature]</i> AUG 02 2018
120	QC	12 pcs		7/16/18	0.00	0.00	QC6		<i>[Signature]</i> 8-89
130	Packaging	12 pcs		7/16/18	0.00	0.00	Packaging3		<i>[Signature]</i> 8-89
140	QC21-FG	12 Ea		7/16/18	0.00	0.00	QC21		<i>[Signature]</i> AUG 14 2018

Part Op 100 - Issue P/O: *04034* MANUFACTURE RB6893507 AS PER DWG Supplier: WEJAY -Certificate of conformity is Descriptions: required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6893507P	PUSHER-SEAL INSTL PWR TURB GOV	12 pcs (1 ea)	100-Purchasing	<i>5098858</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6893507P	12	0	0

Part Specifications

Specifications could not be found.

Plex 6/27/18 11:42 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Customer No: 179990



Part No: RB6893507

Job No: 179990

Serial No/Batch: S098859

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 06/02/18

5098859

RB6893507

Dim. to be able to use
4.0" Ø stock to a clean-up
#3 .0103 log
(.3467.)

REV	DATE	DESCRIPTION	DATE	APPROVED
A	10/16/11	REPLACES REV "A" WITH CHANGES PER CHANGE NOTICE (1) WAS "C" SIZE	MAY 24 2012	1272
B	10/16/11	UNDETTACHED HOLE REV	MAY 24 2012	1272

CONTROLLED DOCUMENT
CONTROLLED DOCUMENT

AUG 02 2015
AUG 02 2016

JOB NUMBER
015034

RELEASED FOR PROD.
DATE 9/13/08 INT. REV

SHO. COPY

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" X 1/8" HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE PER AMS 2485
3. BREAK SHARP EDGES .020 UDS

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG

GEOMETRIC CHARACTERISTIC	SYMBOL
FLATNESS	$\square$
PERPENDICULARITY	$\perp$
PARALLELISM	$\parallel$
CIRCULARITY	$\bigcirc$
ROUNDNESS	$\bigcirc$
CHAMFER	$\triangle$
SPHERICALITY	$\bigcirc$
SYMMETRY	σ
POSITION	$\square$
ORIENTATION	$\square$
ANGULARITY	$\angle$
CONCENTRICITY	$\bigcirc$
CIRCULAR RUNOUT	$\bigcirc$
TOTAL RUNOUT	$\bigcirc$

UNLESS OTHERWISE SPECIFIED

TOL. ON ANGLES $\pm 1^\circ$

TOL. ON 1 PLACE DECIMALS ± 0.010

TOL. ON 2 PLACE DECIMALS ± 0.005

TOL. ON 3 PLACE DECIMALS ± 0.002

TOL. ON 4 PLACE DECIMALS ± 0.001

TOL. ON 5 PLACE DECIMALS ± 0.0005

TOL. ON 6 PLACE DECIMALS ± 0.0002

TOL. ON 7 PLACE DECIMALS ± 0.0001

TOL. ON 8 PLACE DECIMALS ± 0.00005

TOL. ON 9 PLACE DECIMALS ± 0.00002

TOL. ON 10 PLACE DECIMALS ± 0.00001

TOL. ON 11 PLACE DECIMALS ± 0.000005

TOL. ON 12 PLACE DECIMALS ± 0.000002

TOL. ON 13 PLACE DECIMALS ± 0.000001

TOL. ON 14 PLACE DECIMALS ± 0.0000005

TOL. ON 15 PLACE DECIMALS ± 0.0000002

TOL. ON 16 PLACE DECIMALS ± 0.0000001

TOL. ON 17 PLACE DECIMALS ± 0.00000005

TOL. ON 18 PLACE DECIMALS ± 0.00000002

TOL. ON 19 PLACE DECIMALS ± 0.00000001

TOL. ON 20 PLACE DECIMALS ± 0.000000005

TOL. ON 21 PLACE DECIMALS ± 0.000000002

TOL. ON 22 PLACE DECIMALS ± 0.000000001

TOL. ON 23 PLACE DECIMALS ± 0.0000000005

TOL. ON 24 PLACE DECIMALS ± 0.0000000002

TOL. ON 25 PLACE DECIMALS ± 0.0000000001

TOL. ON 26 PLACE DECIMALS ± 0.00000000005

TOL. ON 27 PLACE DECIMALS ± 0.00000000002

TOL. ON 28 PLACE DECIMALS ± 0.00000000001

TOL. ON 29 PLACE DECIMALS ± 0.000000000005

TOL. ON 30 PLACE DECIMALS ± 0.000000000002

TOL. ON 31 PLACE DECIMALS ± 0.000000000001

TOL. ON 32 PLACE DECIMALS ± 0.0000000000005

TOL. ON 33 PLACE DECIMALS ± 0.0000000000002

TOL. ON 34 PLACE DECIMALS ± 0.0000000000001

TOL. ON 35 PLACE DECIMALS ± 0.00000000000005

TOL. ON 36 PLACE DECIMALS ± 0.00000000000002

TOL. ON 37 PLACE DECIMALS ± 0.00000000000001

TOL. ON 38 PLACE DECIMALS ± 0.000000000000005

TOL. ON 39 PLACE DECIMALS ± 0.000000000000002

TOL. ON 40 PLACE DECIMALS ± 0.000000000000001

TOL. ON 41 PLACE DECIMALS ± 0.0000000000000005

TOL. ON 42 PLACE DECIMALS ± 0.0000000000000002

TOL. ON 43 PLACE DECIMALS ± 0.0000000000000001

TOL. ON 44 PLACE DECIMALS ± 0.00000000000000005

TOL. ON 45 PLACE DECIMALS ± 0.00000000000000002

TOL. ON 46 PLACE DECIMALS ± 0.00000000000000001

TOL. ON 47 PLACE DECIMALS ± 0.000000000000000005

TOL. ON 48 PLACE DECIMALS ± 0.000000000000000002

TOL. ON 49 PLACE DECIMALS ± 0.000000000000000001

TOL. ON 50 PLACE DECIMALS $\pm 0.0000000000000000005$

TOL. ON 51 PLACE DECIMALS $\pm 0.0000000000000000002$

TOL. ON 52 PLACE DECIMALS $\pm 0.0000000000000000001$

TOL. ON 53 PLACE DECIMALS $\pm 0.00000000000000000005$

TOL. ON 54 PLACE DECIMALS $\pm 0.00000000000000000002$

TOL. ON 55 PLACE DECIMALS $\pm 0.00000000000000000001$

TOL. ON 56 PLACE DECIMALS $\pm 0.000000000000000000005$

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TOL. ON 65 PLACE DECIMALS $\pm 0.000000000000000000000005$

TOL. ON 66 PLACE DECIMALS $\pm 0.000000000000000000000002$

TOL. ON 67 PLACE DECIMALS $\pm 0.000000000000000000000001$

TOL. ON 68 PLACE DECIMALS $\pm 0.0000000000000000000000005$

TOL. ON 69 PLACE DECIMALS $\pm 0.0000000000000000000000002$

TOL. ON 70 PLACE DECIMALS $\pm 0.0000000000000000000000001$

TOL. ON 71 PLACE DECIMALS $\pm 0.00000000000000000000000005$

TOL. ON 72 PLACE DECIMALS $\pm 0.00000000000000000000000002$

TOL. ON 73 PLACE DECIMALS $\pm 0.00000000000000000000000001$

TOL. ON 74 PLACE DECIMALS $\pm 0.000000000000000000000000005$

TOL. ON 75 PLACE DECIMALS $\pm 0.000000000000000000000000002$

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TOL. ON 77 PLACE DECIMALS $\pm 0.0000000000000000000000000005$

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TOL. ON 85 PLACE DECIMALS $\pm 0.000000000000000000000000000001$

TOL. ON 86 PLACE DECIMALS $\pm 0.0000000000000000000000000000005$

TOL. ON 87 PLACE DECIMALS $\pm 0.0000000000000000000000000000002$

TOL. ON 88 PLACE DECIMALS $\pm 0.0000000000000000000000000000001$

TOL. ON 89 PLACE DECIMALS $\pm 0.00000000000000000000000000000005$

TOL. ON 90 PLACE DECIMALS $\pm 0.00000000000000000000000000000002$

TOL. ON 91 PLACE DECIMALS $\pm 0.00000000000000000000000000000001$

TOL. ON 92 PLACE DECIMALS $\pm 0.000000000000000000000000000000005$

TOL. ON 93 PLACE DECIMALS $\pm 0.000000000000000000000000000000002$

TOL. ON 94 PLACE DECIMALS $\pm 0.000000000000000000000000000000001$

TOL. ON 95 PLACE DECIMALS $\pm 0.0000000000000000000000000000000005$

TOL. ON 96 PLACE DECIMALS $\pm 0.0000000000000000000000000000000002$

TOL. ON 97 PLACE DECIMALS $\pm 0.0000000000000000000000000000000001$

TOL. ON 98 PLACE DECIMALS $\pm 0.00000000000000000000000000000000005$

TOL. ON 99 PLACE DECIMALS $\pm 0.00000000000000000000000000000000002$

TOL. ON 100 PLACE DECIMALS $\pm 0.00000000000000000000000000000000001$

TOL. ON 101 PLACE DECIMALS $\pm 0.000000000000000000000000000000000005$

TOL. ON 102 PLACE DECIMALS $\pm 0.000000000000000000000000000000000002$

TOL. ON 103 PLACE DECIMALS $\pm 0.000000000000000000000000000000000001$

TOL. ON 104 PLACE DECIMALS $\pm 0.0000000000000000000000000000000000005$

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TOL. ON 109 PLACE DECIMALS $\pm 0.00000000000000000000000000000000000001$

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TOL. ON 112 PLACE DECIMALS $\pm 0.000000000000000000000000000000000000001$

TOL. ON 113 PLACE DECIMALS $\pm 0.0000000000000000000000000000000000000005$

TOL. ON 114 PLACE DECIMALS $\pm 0.0000000000000000000000000000000000000002$

TOL. ON 115 PLACE DECIMALS $\pm 0.0000000000000000000000000000000000000001$

TOL. ON 116 PLACE DECIMALS ± 0.005

TOL. ON 117 PLACE DECIMALS ± 0.002

TOL. ON 118 PLACE DECIMALS ± 0.001

TOL. ON 119 PLACE DECIMALS ± 0.0005

TOL. ON 120 PLACE DECIMALS ± 0.0002

TOL. ON 121 PLACE DECIMALS ± 0.0001

TOL. ON 122 PLACE DECIMALS ± 0.005

TOL. ON 123 PLACE DECIMALS ± 0.002

TOL. ON 124 PLACE DECIMALS ± 0.001

TOL. ON 125 PLACE DECIMALS ± 0.0005

TOL. ON 126 PLACE DECIMALS ± 0.0002

TOL. ON 127 PLACE DECIMALS ± 0.0001

TOL. ON 128 PLACE DECIMALS ± 0.005

TOL. ON 129 PLACE DECIMALS ± 0.002

TOL. ON 130 PLACE DECIMALS ± 0.001

TOL. ON 131 PLACE DECIMALS ± 0.0005

TOL. ON 132 PLACE DECIMALS ± 0.0002

TOL. ON 133 PLACE DECIMALS ± 0.0001

TOL. ON 134 PLACE DECIMALS ± 0.005

TOL. ON 135 PLACE DECIMALS ± 0.0



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040364**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO040364
PO Date: 6/29/18
Due Date: 7/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RB6893504P			PUSHER SEAL INSTALLATION SEAL	Firmed	-	7/31/18	8 pcs	0 pcs	8 pcs	\$215.00/pcs	\$1,720.00
Line Item Note W/O 179987													
2		RB6893505P			PUSHER SEAL	Firmed	-	7/31/18	10 pcs	0 pcs	10 pcs	\$240.00/pcs	\$2,400.00
Line Item Note W/O 179988													
3		RB6893507P			PUSHER-SEAL INSTL PWR TURB GOV	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$331.00/pcs	\$3,972.00
Line Item Note W/O 179990													
4		RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	-	7/31/18	9 pcs	0 pcs	9 pcs	\$274.00/pcs	\$2,466.00
Line Item Note W/O 179993													
5	181586	RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	-	7/31/18	3 pcs	0 pcs	3 pcs	\$274.00/pcs	\$822.00
Line Item Note BACK ORDER W/O 181586													
												Grand Total:	\$11,380.00

Order Notes

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



Plex 8/1/18 9:35 AM dart.Lussler.Patrick



Packing Slip 39198

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

S Dart Aerospace
O 1270 Aberdeen Street
L Hawkesbury ON K6A 1K7
T
O

S Dart Aerospace
H 1270 Aberdeen Street
P Hawkesbury ON K6A 1K
T
O

INVOICE DATE	YOUR ORDER NO. 40364	DATE ORDERED 07/04/18	SHIPPED VIA Best way
CUSTOMER CODE DART	PROV. LIC. NO.	Extra ☐ Exempt ☐	TERMS

QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION	UNIT PRICE	AMOUNT
8	0	8	Pusher seal installation seal as per RB6893504P		
10	0	10	Pusher seal as per drawing RB6893505P		
12	0	12	Pusher seal instl pwr turb gov as per RB6893507P		
12	3	9	Pusher-seal inst. st/gen spare as per RB6893509 Required by: July 13, 2018		
RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <u>Clifford</u>  H.S.T. July 31/18					

DAS
38
3-89

ORDER: COMPLETE ☐
PARTIAL ☐

TOTAL

RECEIVED BY _____

5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace	DATE: July 31, 2018
	P.O.# 40364
	WEJAY JOB# 39198

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RB6893504P 'Pusher, Seal Installation, seal Support'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893504/ Rev. -
RB6893505P 'Pusher, Seal Installation, P.T.O.'	10	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893505/ Rev. B
RB6893507P 'Pusher, Seal Inst. Power Turb.Gov.'	12	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893507/ Rev. B
RB6893509P 'Pusher, Seal Inst. Start./ Gen./ Spare'	9	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893509/ Rev. B

DAS
38
9-89

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,



Clifford Smith
Authorized Q.A. Signatory